

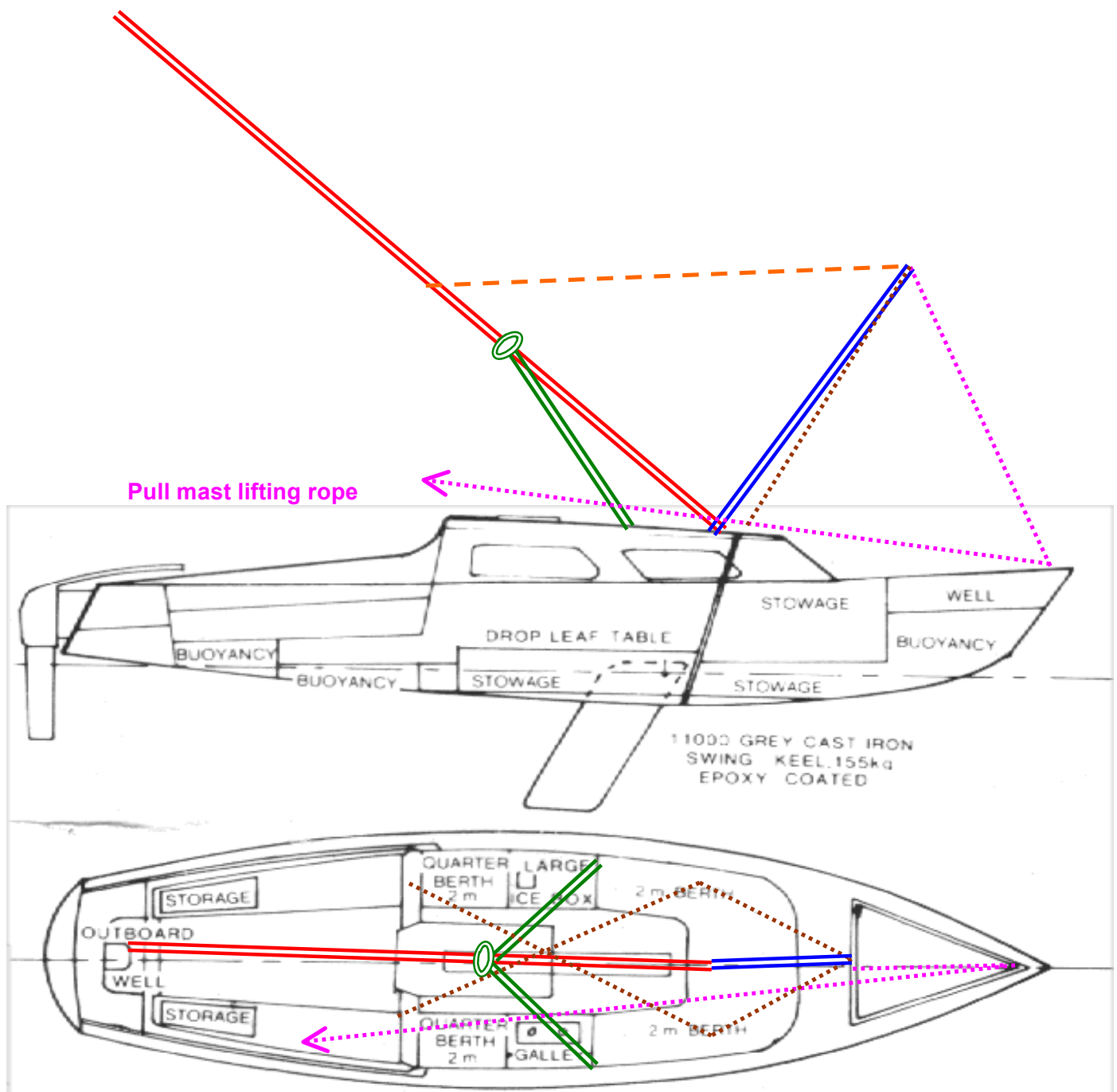
# RL 24 Trailer Sailer - *single-handed mast raising*

Further information is available from Bob Smith, 1 Brown Ave, Alstonville, NSW Australia. [bobheathersmith@gmail.com](mailto:bobheathersmith@gmail.com)  
A 4 minute video of the mast raiser is available on [www.rlsailers.com](http://www.rlsailers.com)

## So what's the problem?

After nearly 30 years of raising and lowering my RL 24 mast on my own without any special lifting gear, I decided to rethink safety issues. What I needed was a system that was relatively simple and quick to set up; would allow me to safely raise and lower the mast single-handed from the cockpit in most wind conditions without risk of it coming crashing down. So I have come up with a **sliding collar** that snaps onto the mast and is fitted with 2 **stabiliser bars** which, when combined with the traditional **lifting pole**, ensures that the mast goes up / down in a straight line by simply pulling the **mast lifting rope**.

## How does it work?



## Mast raising steps:

### **Step 1: Engage mast base and check all rigging is clear**

- support the mast tip in near a horizontal position;
- insert the mast base into the mast step;
- ensure that the two main side stays are set to the correct length and are securely fastened to the deck "U" bolts;
- check that all other stays will not foul deck fittings during the mast raising;

### **Step 2: Rig the lifting pole**

- move the 2 jib sheet sliding carriages to a position directly abeam of mast step;
- run a mast lifting rope through a block shackled to the deck forestay "U" bolt and return the tail to a deck winch;
- attach the **jib leads (brown)**, spinnaker pole **topping lift (orange)** and the **mast lifting rope (pink)** to the lifting pole;
- insert the **lifting pole pin (blue)** into the previously drilled hole (10 mm dia x 50 mm deep) in the cast aluminium mast base so that the lifting pole stands upright when unsupported;
- gently brace the lifting pole by securely cleating off the jib sheets, the spinnaker topping lift and mast lifting rope;

### **Step 3: Attach sliding collar and stays**

- Clamp the **sliding collar (green)** to mast;
- Attach the **stabiliser bars (green)** to the inner stay "U" bolts and then to the sliding collar;

### **Step 4: Raise mast**

- Check that the sliding collar, stabiliser bars, lifting pole and associated ropes are securely fastened but not over-tensioned;
- Raise the mast in small increments initially by lifting it with one hand and pulling on the lifting rope with the other.....keep 3 turns around the winch drum to take the load;
- Keep checking that the sliding collar and stabiliser bars are not locking up and that the jib leads are correctly tensioned;
- When the mast is fully raised, securely cleat the mast lifting rope to ensure that mast will not fall;
- Attach the forestay and tension

## Materials:

### **Aluminium:**

1 x 200 mm length of oval mast section (125 mm x 100 mm) (2 mm wall) (yoke body)  
1 x 300 mm length of strap (25 mm x 4 mm) cut into 2 x 150 mm lengths (yoke stabiliser top end fittings)  
1 x 400 mm length of angle 30 x 30 mm (3 mm thick) (cut and drilled to hinge and clamp yoke cheeks together)  
50 x 5 mm diameter rivets (15 mm long)  
1 x 6.0 m of 35 mm OD tubing (2 mm wall) cut into 2 @ 1.5 m<sup>1</sup> (approx) (yoke stabilisers) and 1 @ 3.0 m<sup>2</sup> (lifting pole)

### **Stainless steel:**

200 mm piano hinge (yoke hinge)  
6 x 35 mm bolts (6 mm diameter) + 6 nuts + 2 large washers to suit (yoke clamp)  
100 mm x 10 mm rod (lifting pole pin)  
4 x 50 mm saddles + 2 x 50 mm x 3mm bolts (lifting pole top end fittings)  
2 x RF 180 Strip block hanger (yoke stabiliser bar lower end fitting)

<sup>1</sup> Length of stabiliser bars need to be tailored to individual boats

<sup>2</sup> Length of lifting pole needs be the distance from forward edge of mast base to the centre of the forestay "U" bolt, plus + 50mm.

1 x 50 mm block + shackle (attach to forestay deck u-bolt)

**Plastic:**

10 mm plastic breadboard cut into 200 mm x 20 mm strips (low-friction slides inside yoke)

1 m x 12 mm double sided tape (to attach slides)

The total cost of new materials is approx..... A\$

**Lifting pole**



Top end of lifting pole



Bottom end of lifting pole

**Sliding yoke fitted plus 2 stabiliser bars:**



Sliding yoke (opened) with stabiliser bars (detached)



Top and bottom ends of stabiliser bars

**Tools:**

Angle grinder, electric drill and a rivet gun.